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(71) Applicant ( <i>for all designated States except US</i> ): <b>KONE CORPORATION [FI/FI]; Kartanontie 1, FIN-00330 Helsinki (FI).</b>		
(72) Inventor; and		<b>Published</b>
(75) Inventor/Applicant ( <i>for US only</i> ): <b>FALETTO, Luciano [IT/IT]; Largo Ungaretti 3-46, I-20020 Arese (IT).</b>		<i>With international search report. Before the expiration of the time limit for amending the claims and to be republished in the event of the receipt of amendments.</i>
(74) Agent: <b>KONE CORPORATION; Patent Dept., P.O. Box 677, FIN-05801 Hyvinkää (FI).</b>		
(54) Title: <b>TRACTION SHEAVE ELEVATOR</b>		
(57) Abstract		
<p>The invention relates to a traction sheave elevator. The elevator car (2) has been arranged to move along guide track (A) in an elevator shaft (1). The counterweight (3) has been arranged to move along guide track (B) in the elevator shaft (1). Both ends of rope (4) are attached to a fixed overhead structure (5). The elevator car and the counterweight are supported by the rope. The rope (4) is passed via a number of rope pulleys (6-14), one of which is the traction sheave while the others are diverting pulleys. Rope pulleys are connected to the counterweight (3), to the fixed overhead structure (5) in the upper part of the elevator shaft and to the elevator car (2). The elevator car is provided with a first pair of car rope pulleys (6, 7) placed at a distance from each other. The traction motor (15) has been arranged to drive one of the rope pulleys, which is the traction sheave. Connected to the elevator car is a second pair of car rope pulleys (9, 10), in which the car rope pulleys (9 and 10) are at a distance from each other. An auxiliary rope pulley (11) is connected to the fixed overhead structure (5). The rope (4) is passed from a car rope pulley (7) of the first pair of car rope pulleys (6, 7) via the auxiliary rope pulley (11) mounted on the fixed overhead structure to a car rope pulley (10) of the second pair of car rope pulleys (9, 10).</p>		

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Internat'l Application No  
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**A. CLASSIFICATION OF SUBJECT MATTER**  
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Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practical, search terms used)

**C. DOCUMENTS CONSIDERED TO BE RELEVANT**

Category *	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Y	DE 297 04 886 U (BOLL RAINER) 15 May 1997 (1997-05-15) the whole document ---	1-10
Y	EP 0 588 364 A (KONE ELEVATOR GMBH) 23 March 1994 (1994-03-23) column 1, line 51 -column 2, line 41; figures 1-3 ---	1-10
Y	US 3 101 130 A (BIANCA E G) 20 August 1963 (1963-08-20) figure 1 ---	6
Y	WO 96 09978 A (KONE OY) 4 April 1996 (1996-04-04) the whole document ---	9,10 -/-

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Patent family members are listed in annex.

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Name and mailing address of the ISA  
European Patent Office, P.B. 5818 Patenttaan 2  
NL - 2280 HV Rijswijk  
Tel. (+31-70) 340-2040, Tx. 31 651 epo nl,  
Fax: (+31-70) 340-3016

Authorized officer

Maiana Eddin/AB

## INTERNATIONAL SEARCH REPORT

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**INTERNATIONAL SEARCH REPORT**

Information on patent family members

International Application No

PCT/FI 99/00913

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## TRACTION SHEAVE ELEVATOR

The present invention relates to a traction sheave elevator as defined in the preamble of claim 1.

5

In prior art, specifications DE-U-29704886 and EP-A2-0631967 present elevators in which the elevator car and the counterweight have been arranged to move along a guide track in an elevator shaft. Both ends of the elevator rope are attached to a fixed structure and the elevator car and counterweight are carried by the rope. The rope is passed over rope pulleys. The traction sheave is driven by a traction motor. Rope pulleys are mounted on the counterweight, on a fixed overhead structure and on the elevator car. The basal structures of the elevator car are provided with a pair of rope pulleys and the rope is passed via this pair of pulleys so that it goes once under the car and the elevator car is thus supported by the rope.

20

Since the aim is to place the elevator car in a centric fashion in the car frame or an equivalent supporting structure if possible and to place the car guides leaning against the guide rail as close as possible to a plane intersecting the centre line or centre of gravity of the elevator car, it is difficult to achieve a centric supporting effect on the car or car frame of rope suspension with ropes passing under the elevator car. When the rope runs via a single pair of rope pulleys attached to the elevator car, the load is applied via the rope pulley suspension to only one line passing under the car. Furthermore, suspending the car on a single pair of rope pulleys, especially in the case of freight elevators used to transport heavy loads, leads to a necessity to use thick ropes and rope pulleys with a large diameter.

The object of the present invention is to eliminate the drawbacks described above

A specific object of the present invention is to dis-  
5 close a traction sheave elevator in which the load ap-  
plied via rope suspension can be distributed over a  
larger area in the elevator car structure than before.  
Another object of the invention is to provide a possi-  
bility to implement a rope-driven freight elevator  
10 without machine room to replace conventional hydraulic  
freight elevators. A further object of the invention is  
to disclose an arrangement that enables a lighter ele-  
vator car structure to be achieved.

15 The traction sheave elevator of the invention is char-  
acterised by what is presented in claim 1.

According to the invention, the traction sheave eleva-  
tor comprises a second pair of car rope pulleys con-  
20 nected to the elevator car, in which the car rope pul-  
leys are placed at a distance from each other, and an  
auxiliary rope pulley mounted on a fixed overhead  
structure in the building. The rope is passed from a  
car rope pulley in a first pair of car rope pulleys to  
25 the auxiliary rope pulley mounted on a fixed overhead  
structure and further to a car rope pulley in the sec-  
ond pair of car rope pulleys.

The invention has the advantage that as the elevator  
30 car is provided with at least four pulleys placed at a  
distance from each other over which the rope passes  
twice, going over the auxiliary rope pulley in between,  
the load is distributed over a large area in the eleva-  
tor car. The elevator car can be built using a lighter  
35 and less rigid structure than in earlier elevators.  
Moreover, the invention discloses an elevator capable  
of hoisting relatively heavy loads using a motor that

has a relatively low power rating and is therefore small.

In an embodiment of the elevator, the second pair of  
5 car rope pulleys is at a distance from the first pair  
of car rope pulleys so that the rope portion passing  
via the first pair of car rope pulleys is substantially  
parallel to the rope portion passing via the second  
pair of car rope pulleys. The car rope pulleys are dis-  
10 posed in a rectangular configuration.

In an embodiment of the elevator, the first pair of car  
rope pulleys and the second pair of car rope pulleys  
are symmetrically disposed on either side of the centre  
15 line of the elevator car, thus producing a balanced  
structure.

In an embodiment of the elevator, the counterweight is  
provided with a first counterweight rope pulley and a  
20 second counterweight rope pulley. A second auxiliary  
rope pulley is mounted on a fixed overhead structure  
directly above the counterweight. The rope is passed  
from the first counterweight rope pulley to the second  
counterweight rope pulley via the second auxiliary rope  
25 pulley.

In an embodiment of the elevator, the first pair of car  
rope pulleys and the second pair of car rope pulleys  
are disposed under the elevator car, the rope being  
30 thus passed by a route below the elevator car.

In an embodiment of the elevator, the first pair of car  
rope pulleys and the second pair of car rope pulleys  
are disposed on top of the elevator car, in which case  
35 the rope is passed by a route above the elevator car.

In an embodiment of the elevator, the rope is passed from a fixed overhead structure, to which its first end is attached, to the first counterweight rope pulley. From the first counterweight rope pulley, the rope is 5 passed to the second auxiliary rope pulley. From the second auxiliary rope pulley, the rope is passed to the second counterweight rope pulley. From the second counterweight rope pulley, the rope is passed to the pulley on the traction motor, i.e. to the traction sheave.

10 From the traction sheave, the rope is passed to the car rope pulleys of the first pair of car rope pulleys. From a pulley in the first pair of car rope pulleys, the rope is passed to the first auxiliary rope pulley. From the first auxiliary rope pulley, the rope is 15 passed to the car rope pulleys of the second pair of car rope pulleys. From a car rope pulley in the second pair of car rope pulleys, the rope is passed to a fixed overhead structure, to which the second end of the rope is attached.

20

In an embodiment of the elevator, in respect of the rope pulleys of the second pair of car rope pulleys, the speed ratio between the elevator car and the counterweight is 1:1.

25

In an embodiment of the elevator, the first end of the rope, the second end of the rope, the first auxiliary rope pulley, the second auxiliary rope pulley and/or the traction motor are mounted on guide rails. The 30 guide rails are preferably planted on the bottom of the elevator shaft to pass the vertical forces down to the groundwork. Passing the vertical forces via the guide rails down to the groundwork provides an advantage as it makes the elevator independent of the wall structures of the building, which is a great advantage especially in feeble-constructed buildings, such as industrial sheds.

In the following, the invention will be described in detail by the aid of a few examples of its embodiments by referring to the attached drawings, wherein

5

Fig. 1 presents a diagram representing a first embodiment of the traction sheave elevator of the invention, seen in perspective view obliquely from above,

10 Fig. 2 presents a diagram representing a second embodiment of the traction sheave elevator of the invention, seen in perspective view obliquely from above.

15 Fig. 1 shows a so-called traction sheave elevator, which can be used as a low-speed freight elevator. The elevator car 2 has been arranged to move along guide rails A in the elevator shaft 1. Likewise, the counterweight 3 has been arranged to move along its own guide rails B in the elevator shaft. Both the elevator car 2  
20 and the counterweight are carried by the same rope 4. For the sake of clarity, the figures show only one rope, but of course the rope may comprise a rope bundle or a number of adjacent ropes, as is customary in elevator technology. Similarly, the figure shows simple  
25 grooved rope pulleys, but it is clear that when several adjacent ropes are used, the pulleys must have a corresponding number of grooves or several pulleys are used side by side. The diverting pulleys may have grooves of semicircular cross-section and the traction sheave may  
30 have undercut grooves to increase friction.

As shown in Fig. 1, both ends 16 and 17 of the rope 4 are anchored in a fixed overhead structure 5 in the building. The rope 4 is passed over a number of rope  
35 pulleys 6 - 14. The counterweight rope pulleys 12 and 13 are connected to the counterweight 3. The first auxiliary rope pulley 11 and the second auxiliary rope

pulley 14 are connected to the fixed overhead structure 5. Car rope pulleys 6, 7, 9 and 10 are connected to the elevator car 2. The traction motor 15 has been arranged to drive one of the rope pulleys 8. The fixed overhead structure 5 to which the ends 16 and 17 of the rope 4 and the auxiliary rope pulleys 11 and 14 are attached may be e.g. the ceiling of the elevator shaft or e.g. guide rail A and/or B. In the embodiment illustrated by Fig. 1, the ends 16 and 17 of the rope 4 and the auxiliary rope pulleys 11 and 14 are fixed to the guide rails, which is an advantageous arrangement because it makes the elevator independent of the wall structures of the building and allows the use of feeble-constructed walls. Large vertical forces can be transmitted down to the groundwork while lateral forces are transmitted via the guide rail fixtures to the walls of the elevator shaft or to similar structures.

The traction motor 15 is a synchronous motor with permanent magnets, and the drive pulley 8 is integrated with its rotor. The motor is mounted in the elevator shaft 1 and attached to the upper part of a guide rail A.

The elevator car 2 is provided with two pairs of car rope pulleys, a first pair of car rope pulleys 6, 7, in which the car rope pulleys 6 and 7 are placed at a distance from each other near the opposite lower edges of the bottom of the elevator car, and a second pair of car rope pulleys 9, 10, in which the car rope pulleys 9 and 10 are correspondingly placed at a distance from each other near the opposite lower edges of the bottom of the elevator car. The first pair of car rope pulleys 6, 7 and the second pair of car rope pulleys 9, 10 are substantially symmetrically disposed on either side of the centre line of the elevator car 2, thus providing a stable suspension with widely spaced supporting points,

distributing the load over a large area in the elevator car.

The rope 4 is passed from a car rope pulley 7 of the  
5 first pair of car rope pulleys 6, 7 via auxiliary rope  
pulley 11 in the fixed overhead structure 5 to a car  
rope pulley 10 of the second pair of car rope pulleys  
9, 10 on the elevator car 2. The second pair of car  
rope pulleys 9, 10 is at a distance from the first pair  
10 of car rope pulleys 6, 7 so that the rope portion run-  
ning via the first pair of car rope pulleys 6, 7 under  
the elevator car 2 is substantially parallel with the  
rope portion running via the second pair of car rope  
pulleys 9, 10 under the elevator car 2. The running di-  
15 rection of the rope 4 between the car rope pulleys 6  
and 7 in the first pair of car rope pulleys is opposite  
to the running direction of the rope portion between  
the car rope pulleys 9 and 10 in the second pair of car  
rope pulleys.

20

In the embodiment illustrated by Fig. 2, the only dif-  
ference as compared with the embodiment in Fig. 1 is  
that the first pair of car rope pulleys 6, 7 and the  
second pair of car rope pulleys 9, 10 are disposed on  
25 the top side of the elevator car 2. The rope 4 is  
therefore passed twice by the top side of the elevator  
car 2 and the elevator car 2 is suspended from the  
rope.

30 Referring further to Fig. 1, the counterweight 3 is  
provided with a first counterweight rope pulley 12 and  
a second counterweight rope pulley 13, which are con-  
nected to the counterweight so that their planes of ro-  
tation are substantially in the same vertical plane, in  
35 other words, so that the axes of rotation of the pul-  
leys 12 and 13 are parallel to each other. Connected to  
a fixed overhead structure 5 at about the same plane

with the counterweight 3 is a second auxiliary rope pulley 14. The rope 4 is passed from the first counterweight rope pulley 12 via the second auxiliary rope pulley 14 to the second counterweight rope pulley 13.

•5 The speed ratio between the elevator car 2 and the counterweight 3 is thus 1:1.

In the embodiments in Fig. 1 and 2, the first end 16 of the rope 4 is attached to a fixed overhead structure 5 in the upper part of the elevator shaft 1. From the fixed overhead structure 5, the rope 4 is passed via the first counterweight rope pulley 12 to the second auxiliary rope pulley 14. Via the second auxiliary rope pulley 14, the rope is passed to the second counterweight rope pulley 13 and via it further over the rope pulley 8 of the traction motor 15 via the rope pulleys of the first pair of car rope pulleys 6, 7 and over the first auxiliary rope pulley 11 via the rope pulleys of the second pair of car rope pulleys 9, 10 to the fixed overhead structure 5, to which the second end 17 of the rope 4 is attached.

In some elevators, when the elevator is being loaded with heavy cargo or for other reasons, it may be necessary to prevent rope movement between the rope loops supporting the elevator car. Rope movement during loading can be prevented by using a brake acting on the rope or on a rope pulley mounted on the elevator car or on an auxiliary rope pulley 11. An advantageous stabilisation of the elevator car, effective even during operation, is achieved via appropriate placement of the drive machine. By placing the elevator drive machine together with the traction sheave in the position reserved for auxiliary rope pulley 11 in the embodiments in Fig. 1 and 2, an advantageous configuration in respect of stability of the elevator car is achieved. In this case, the traction sheave, in which the friction

between the rope and the rope grooves is often higher than in the other pulleys and in which the rotary motion driving or braking the elevator rope is dependent on the operation of the drive machine, functions as an element holding back the rope between the rope portions supporting the elevator car, i.e. between the rope portion going from the traction sheave towards the counterweight and the rope portion going from the traction sheave in the opposite direction relative to the length of the rope.

The invention is not restricted to the examples of its embodiments described above, but many variations are possible within the scope of the inventive idea defined by the claims.

## CLAIMS

## 1. Traction sheave elevator, comprising

- an elevator car (2), which has been arranged to move along a guide track (A) in the elevator shaft (1);
- a counterweight (3), which has been arranged to move along a guide track (B) in the elevator shaft (1);
- a rope (4), both ends of which are attached to a fixed overhead structure (5) in the upper part of the elevator shaft, the elevator car and the counterweight being carried by said rope;
- a number of rope pulleys (6 - 14), one of which is a traction sheave while the others are diverting pulleys and via which the rope is passed and which rope pulleys are connected to the counterweight (3), to a fixed overhead structure (5) in the upper part of the elevator shaft (1) and to the elevator car (2), which is provided with a first pair of car rope pulleys (6, 7) in which the car rope, pulleys (6 and 7) are mounted on the elevator car at a distance from each other; and
- a traction motor (15) arranged to drive the traction sheave (8),

characterised in that the traction sheave elevator comprises a second pair of car rope pulleys (9, 10) connected to the elevator car, in which the car rope pulleys (9 and 10) are placed at a distance from each other, and an auxiliary rope pulley (11) connected to the fixed overhead structure (5); and that the rope (4) is passed from a car rope pulley (7) of the first pair of car rope pulleys (6, 7) via the auxiliary rope pulley (11) mounted on the fixed overhead structure to a car rope pulley (10) of the second pair of car rope pulleys (9, 10).

35

- 2. Elevator as defined in claim 1, characterised in that the second pair of car rope pulleys (9, 10) is at

a distance from the first pair of car rope pulleys (6, 7) so that the rope portion passing via the first pair of car rope pulleys is substantially parallel to the rope portion passing via the second pair of car rope  
5 pulleys.

3. Elevator as defined in claim 2, characterised in that the first pair of car rope pulleys (6, 7) and the second pair of car rope pulleys (9, 10) are symmetrically disposed on either side of the centre line of the  
10 elevator car.

4. Elevator as defined in any one of claims 1 - 3, characterised in that it comprises a first counterweight rope pulley (12) and a second counterweight rope pulley (13), both connected to the counterweight (3); that a second auxiliary rope pulley (14) is mounted on the fixed overhead structure (5) directly above the counterweight; and that the rope (4) is passed from the  
20 first counterweight rope pulley (12) to the second counterweight rope pulley (13) via the second auxiliary rope pulley (14).

5. Elevator as defined in any one of claims 1 - 4, characterised in that the first pair of car rope pulleys (6, 7) and the second pair of car rope pulleys (9, 10) are disposed under the elevator car (2), the rope (4) being thus passed by a route below the elevator car.  
25

30 6. Elevator as defined in any one of claims 1 - 5, characterised in that the first pair of car rope pulleys (6, 7) and the second pair of car rope pulleys (9, 10) are disposed on top of the elevator car, in which  
35 case the rope (4) is passed by the top side of the elevator car (2).

7. Elevator as defined in any one of claims 1 - 6,  
characterised in that the rope (4) is passed from the  
fixed overhead structure (5) via the first counter-  
weight rope pulley (12) to the second auxiliary rope  
5 pulley (14) and further to the second counterweight  
rope pulley (13) and from there further to the traction  
sheave (8) of the traction motor (6), from which it is  
further passed via the car rope pulleys of the first  
10 pair of car rope pulleys (6, 7) to the first auxiliary  
rope pulley (11) and from there further via the car  
rope pulleys of the second pair of car rope pulleys (9,  
10) to the fixed overhead structure (5).

8. Elevator as defined in any one of claims 1 - 7,  
15 characterised in that the speed ratio between the ele-  
vator car (2) and the counterweight (3) is 1:1.

9. Elevator as defined in any one of claims 1 - 8,  
characterised in that the first end (16) of the rope  
20 (4), the second end (17) of the rope, the first auxil-  
iary rope pulley (11), the second auxiliary rope pulley  
(14) and/or the traction motor (15) are mounted on  
guide rails (A, B).

25 10. Elevator as defined in any one of claims 1 - 9,  
characterised in that the guide rails (A, B) are  
planted on the bottom of the elevator shaft (1) to pass  
the vertical forces down to the groundwork.

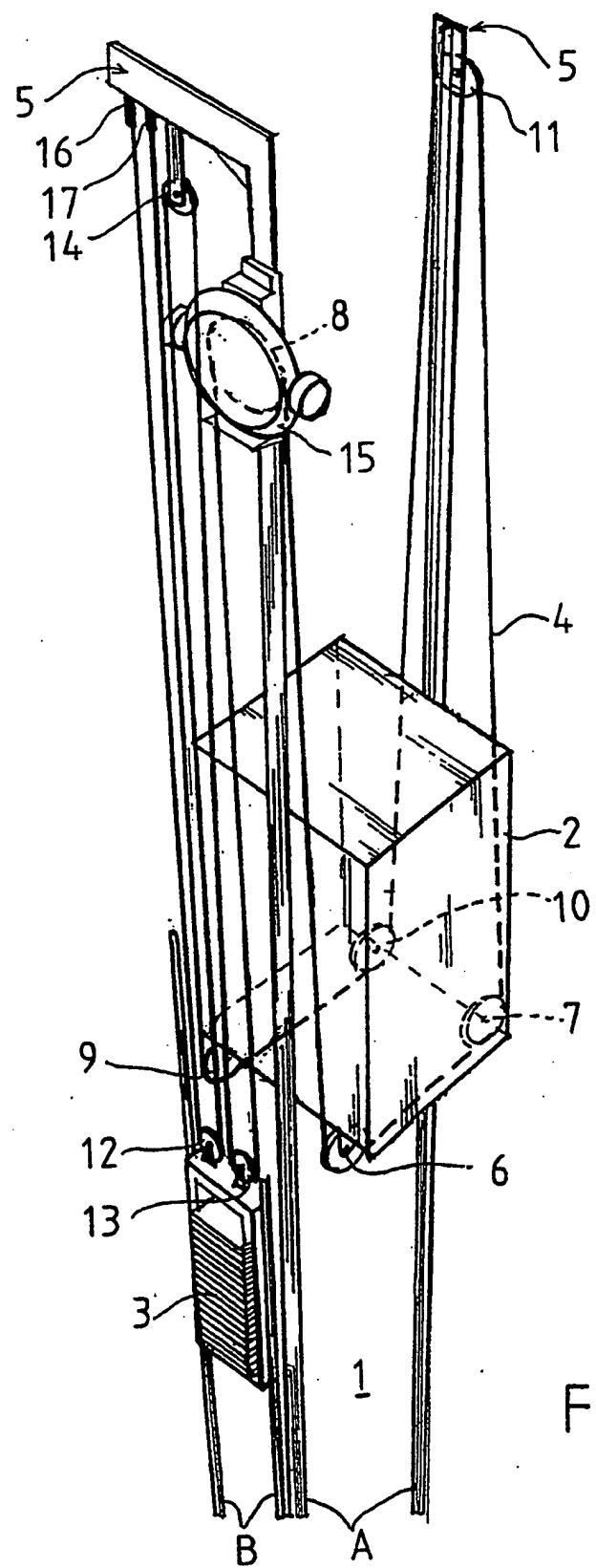


Fig. 1

2/2

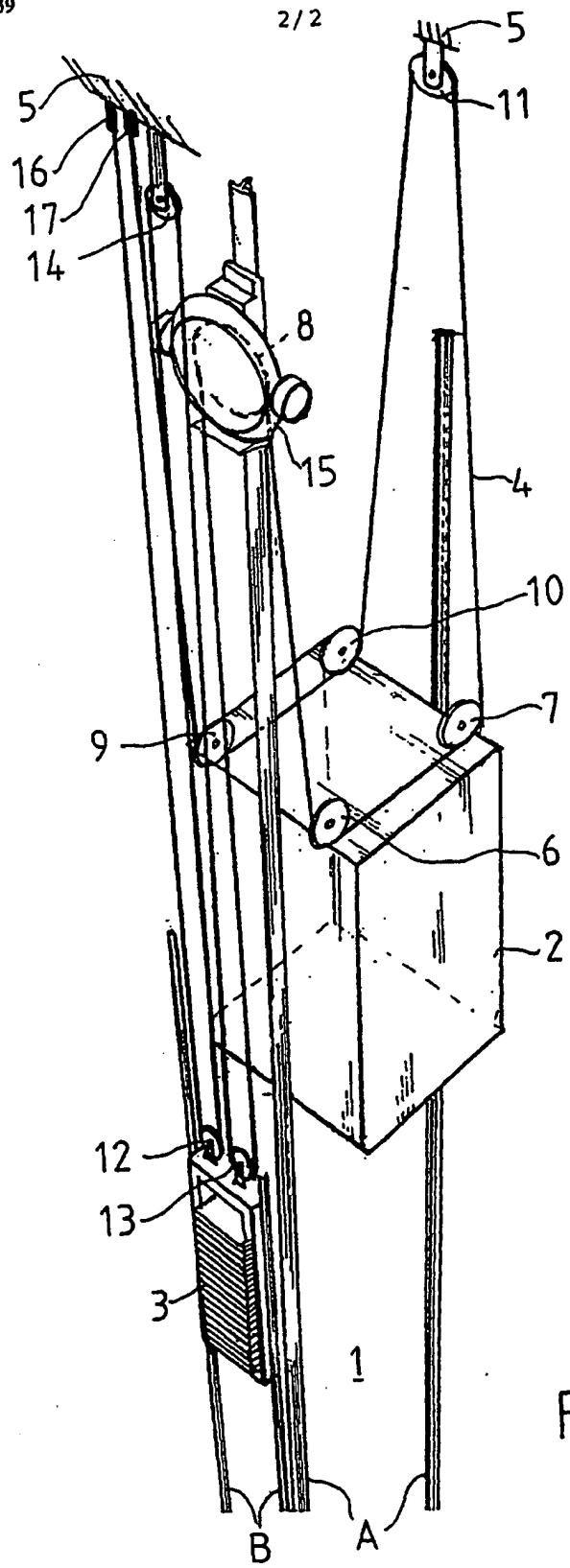


Fig. 2